



Material - ISO 3522 Al Si10Mg (Fe)

Standard Specification for Aluminium and Aluminium Alloys

Group - Non-Ferrous Aluminium Alloy

Sub Group - ISO 3522 for Aluminium and Aluminium Alloys

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Silicon	Si %	9.000 - 11.000	As-Cast	
Iron	Fe %	1.000 max.		
Copper	Cu %	0.100 max.		
Manganese	Mn %	0.550 max.		
Magnesium	Mg %	0.200 - 0.500		
Nickel	Ni %	0.150 max.		
Zinc	Zn %	0.150 max.		
Lead	Pb %	0.150 max.		
Tin	Sn %	0.050 max.		
Titanium	Ti %	0.200 max.		
Other	Ot%	0.150 max.		
Aluminium	Al %	Balance		
-	-	-		
-	-	-		
-	-	-		

Mechanical Properties	
Tensile Strength in Mpa	240 min.
Yield Strength in Mpa	140 min.
Elongation in %	1 min.
Reduction of Area in %	-
Hardness in HBW	70 min.
Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN AC-43400	ASME	USA	Casting
EN AC-43400	DIN	Germany	Casting
EN AC-43400	BS	British	Casting
EN AC-43400	UNI	Italy	Casting
EN AC-43400	AFNOR NF	France	Casting
EN AC-43400	UNE	Spain	Casting
EN AC-43400	SFS	Finland	Casting

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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